

Work Order ID 128780 -2

128780

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Item ID: D066-1004-011 *SPK 2* Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: R66 Primary Hook
 Start Date: 1/26/15 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 1/30/15 Req'd Qty: 4.00 ***4*** Customer:

Reference:
 Approvals: Process Plan: *W* Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D066-1004	<i>B/C W</i>								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D066-1004-011								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4: 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

4x DAS 46 9-89 FEB 04 2015

4 DAS 27 9-89 15/1/28 DAS 28 9-89 2x

4x DAS 46 9-89 FEB 04 2015

*003
per E&N
15.523*

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Item ID: D066-1004-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: R66 Primary Hook

Start Date: 1/26/15 Start Qty: 4.00

4

Cust Item ID:

Required Date: 1/30/15 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D066-1004-011

Location:

PPP Rev:

2X

DAS
28
9-89

FEB 25 2015

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

② 15/2/25 JF

W 15-02-25

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Work Order ID: 128780

128780

Parent Item: D066-1004-011

D066-1004-011

Parent Item Name: R66 Primary Hook

Start Date: 1/26/15

Required Date: 1/30/15

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 14.04.24 ECN14-520 DD verf:JLM IPP Rev:B
14.11.18 now @ chg 002 per ecn14-650 DDverf:JLM IPP Rev:C 14.12.01 IIN-
REVB per ecn14-657 DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4983-041		Manufactured	No				Each	0.0000	127037	4		13017X2	
D4983-041									**	127025		JAN 28 2015	
Cargo Hook Assembly										127032			
D5008-1		Purchased	No				Each	10.0000	1	4			
D5008-1									**			JAN 28 2015	
Manual Release Cable													
D5051-1		Manufactured	No		Location ST215		10			4			
D5051-1					127033		10			1			
Cyclic Switch Housing							Each	0.0000	1	4			
D5052-1		Purchased	No				Each	10.0000	1	4			
D5052-1									**			JAN 28 2015	
Switch					Location ST144		10			4			
D5066-3		Manufactured	No		127018		10			4			
D5066-3							Each	12.0000	1	4			
Cargo Hook Placards					Location ST145		12			4			
					127037		12						

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Work Order ID: 128780

Parent Item: D066-1004-011

Parent Item Name: R66 Primary Hook

128780

D066-1004-011

Start Date: 1/26/15

Required Date: 1/30/15

Start Qty: 4.00

Required Qty: 4.00

D5066-5

Manufactured No

Each

12.0000

D5066-5

Cargo Hook Placards

Location

Loc Qty

Loc Code

ST

10

126646

10

ST145

2

127039

2

Each

12.0000

D5066-7

Purchased

No

D5066-7

Cargo Hook Placards

Location

Loc Qty

Loc Code

ST145

12

127041

12

Each

12.0000

D5066-9

Purchased

No

D5066-9

Cargo Hook Placards

Location

Loc Qty

Loc Code

ST145

12

127043

12

Each

6.0000

D5092-041

Manufactured

No

D5092-041

Doubler Assembly

Location

Loc Qty

Loc Code

ST147

6

126652

6

Each

0.0000

D5092-3

Manufactured

No

D5092-3

Template

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Parent Item: D066-1004-011

D066-1004-011

Parent Item Name: R66 Primary Hook

Start Date: 1/26/15

Required Date: 1/30/15

Start Qty: 4.00

Required Qty: 4.00

D5095-1 Manufactured No

Each 10.0000 1 4

4 *D5095-1*
Fuse Holder

DAS 46
9-89 46
9-89

Location

Loc Qty

Loc Code

ST147

10

127036

10

Each

20.0000

**

JAN 27 2015

SMB

DAS 28
9-89

DAS 28
9-89

D5096-1 Purchased No

Each 20.0000 2 8

7 *D5096-1*
Fuse

DAS 46
9-89 46
9-89

Location

Loc Qty

Loc Code

ST147

20

20

Each

3.0000

**

JAN 27 2015

SMB

DAS 28
9-89

DAS 28
9-89

D5108-1 Manufactured No

Each 3.0000 1 4

4 *D5108-1*
Relay Bracket

DAS 46
9-89 46
9-89

Location

Loc Qty

Loc Code

prelim

3

3

Each

0.0000

**

JAN 27 2015

SMB

DAS 28
9-89

DAS 28
9-89

D5116-041 Manufactured No

Each 0.0000 1 4

4 *D5116-041*
Wiring Harness

DAS 46
9-89 46
9-89

Location

Loc Qty

Loc Code

116693

3

3

Each

10.0000

**

JAN 27 2015

SMB

DAS 28
9-89

DAS 28
9-89

M12883/55-01 Purchased No

Each 10.0000 1 4

7 *M12883/55-01*
Relay Base

DAS 46
9-89 46
9-89

Location

Loc Qty

Loc Code

st555

10

10

Each

0.0000

**

JAN 27 2015

SMB

DAS 28
9-89

DAS 28
9-89

m131068

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Work Order ID: 128780

Parent Item: D066-1004-011

Parent Item Name: R66 Primary Hook

128780

D066-1004-011

Start Date: 1/26/15

Required Date: 1/30/15

Start Qty: 4.00

Required Qty: 4.00

M6106/19-017

Purchased

No

Each

20.0000

4

M6106/19-017

Relay

DAS
46
9-89

DAS
46
9-89

**

JAN 27 2015

DAS
46
9-89

DAS
46
9-89

DAS
28
9-89

DAS
46
9-89

DAS
46
9-89

MS21042L06

Purchased

No

Each

554.0000

4

MS21042L06

Nut

DAS
46
9-89

DAS
46
9-89

**

JAN 27 2015

DAS
28
9-89

Location

Loc Qty

Loc Code

ST547

10

m131199

10

st555

10

131015

10

Location

Loc Qty

Loc Code

ST304

350

m131294

50

m131317

300

ST305

204

m129499

11

m130325

193

MS21919WDG5

Purchased

No

Each

35.0000

8

MS21919WDG5

CLAMP

DAS
46
9-89

DAS
46
9-89

**

JAN 27 2015

DAS
46
9-89

DAS
46
9-89

Location

Loc Qty

Loc Code

ST273A

10

M131026

10

ST297

25

M129022

25

B118354

DAS
28
9-89

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Work Order ID: 128780

Parent Item: D066-1004-011

Parent Item Name: R66 Primary Hook

128780

D066-1004-011

Start Date: 1/26/15

Required Date: 1/30/15

Start Qty: 4.00

Required Qty: 4.00

MS24665-151

Purchased ☒ No

Each

348.0000

8

**

Shp DAS 06 9-89
JAN 27 2015

4 *MS24665-151*

Cotter Pin

DAS 46 8-89
DAS 46 9-89

Location

Loc Qty

Loc Code

GA

59

m128401

59

ST294

289

m128401

44

m129909

245

Each

10.0000

4

**

Shp DAS 06 9-89
JAN 27 2015

MS26574-20

Purchased ☒ No

4 *MS26574-20*

Circuit Breaker, 20 Amp

DAS 46 9-89
DAS 46 9-89

Location

Loc Qty

Loc Code

ST286

10

m131156

10

Each

1,237.000

8

**

Shp DAS 06 9-89
JAN 27 2015

MS27039-08-10

Purchased ☒ No

4 *MS27039-08-10*

Screw

DAS 46 9-89
DAS 46 9-89

Location

Loc Qty

Loc Code

ST281

1237

m128799

1237

Each

187.0000

4

**

Shp DAS 06 9-89
JAN 27 2015

MS35206-227

Purchased ☒ No

4 *MS35206-227*

Screw

DAS 46 9-89
DAS 46 9-89

Location

Loc Qty

Loc Code

ST277

187

109369

187

DAS 28 9-89

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Work Order ID: 128780

Parent Item: D066-1004-011

Parent Item Name: R66 Primary Hook

128780

D066-1004-011

Start Date: 1/26/15

Required Date: 1/30/15

Start Qty: 4.00

Required Qty: 4.00

MS35489-149

Purchased No

4 *MS35489-149*
GROMMET

DAS 46 9-89
DAS 46 9-89

Each 115.0000 1 4
**

Smb

JAN 27 2015

DAS 86 9-89

DAS 28 9-89

Location

ST274

Loc Qty

115

115

Each

Loc Code

16.0000

4

** 7x 131420

NAS43DD3-16N

Purchased No

4 *NAS43DD3-16N*
SPACER

DAS 46 9-89
DAS 46 9-89

Location

ST263

Loc Qty

16

16

Loc Code

117065

1

DAS 86 9-89

DAS 28 9-89

MS24693-546 x 1 each

2

B131654 u

15.02.25

68-6
98
DAS

FEB 03 2015

6.0 PARTS LIST

QTY -011	QTY -021	PART NUMBER	DESCRIPTION
X		D066-1004-011	PRIMARY CARGO HOOK
	X	D066-1004-021	PRIMARY CARGO HOOK PROVISIONS
1		D4983-041	HOOK ASSEMBLY
1	1	D5008-1	MANUAL RELEASE CABLE
1	1	D5051-1	CYCLIC SWITCH HOUSING
1	1	D5052-1	CYCLIC ELECTRICAL SWITCH
1	1	D5066-3	PLACARD (DEPRESS AND PULL)
1	1	D5066-5	PLACARD (LOAD LIMIT)
1	1	D5066-7	PLACARD (CARGO RELEASE)
1	1	D5066-9	PLACARD (CARGO)
1	1	D5092-3	TEMPLATE
1	1	D5092-041	DOUBLER ASSEMBLY
1	1	D5095-1	FUSE HOLDER
2	2	D5096-1	FUSE
1	1	D5108-1	RELAY BRACKET
1	1	D5116-041	WIRING HARNESS
1	1	M12883/55-01	RELAY BASE
1	1	M6106/19-017	RELAY
1	1	MS21042L06	STEEL LOCK NUT
2	2	MS21919WDG5	CLAMPS
2	2	MS24665-151	COTTER PIN
1	1	MS26574-20	20 AMP CIRCUIT BREAKER
2	2	MS27039-0810	SCREW
1	1	MS35206-227	SCREW
1	1	MS35489-149	GROMMET
2	2	NAS43DD3-16N	STANDOFF

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Revision: B
Date: 14.06.20

6.0 PARTS LIST

QTY -011	QTY -021	PART NUMBER	DESCRIPTION
X		D066-1004-011	PRIMARY CARGO HOOK
	X	D066-1004-021	PRIMARY CARGO HOOK PROVISIONS
1		✓ D4983-041	HOOK ASSEMBLY
1	1	✓ D5008-1	MANUAL RELEASE CABLE
1	1	✓ D5051-041 —	CYCLIC SWITCH HOUSING ASSEMBLY
1	1	✓ D5052-1	CYCLIC ELECTRICAL SWITCH
1	1	✓ D5066-3	PLACARD (DEPRESS AND PULL)
1	1	✓ D5066-5	PLACARD (LOAD LIMIT)
1	1	✓ D5066-7	PLACARD (CARGO RELEASE)
1	1	✓ D5066-9	PLACARD (CARGO)
1	1	✓ D5092-3	TEMPLATE
1	1	✓ D5092-041	DOUBLER ASSEMBLY
1	1	✓ D5095-1	FUSE HOLDER
2	2	✓ D5096-1	FUSE
1	1	✓ D5108-1	RELAY BRACKET
1	1	✓ D5116-041	WIRING HARNESS
1	1	✓ M12883/55-01	RELAY BASE
1	1	✓ M6106/19-017	RELAY
1	1	✓ MS21042L06	STEEL LOCK NUT
2	2	✓ MS21919WDG5	CLAMPS
2	2	✓ MS24665-151	COTTER PIN
1	1	✓ MS26574-20	20 AMP CIRCUIT BREAKER
2	2	✓ MS27039-0810	SCREW
1	1	MS24693-S46 —	SCREW
1	1	✓ MS35489-149	GROMMET
2	2	✓ NAS43DD3-16N	STANDOFF

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